

SOUTH PRODUCTION NOTES

July 13, 2015
7-3 Shift Notes

BASF EMPLOYEES
232 Last Recordable
166 Last Lost Time
14 Days To RC Audit

#1 MED / AI 3992 next:

All locks removed, will need to start DC's but need daylight to unlock units on roof. Powder room raw brought over (Cat C1), need to confirm whether milled recycle AI 3992 either needed or available (Kristen).

#1 RC / AI 3992 next:

Light calciner day shift (exhausting to F1 but F1 not on yet, waste water needs to be online and capable of "seeing" water activity – communication issue at WWTP, Kirk emailed).

Exhaust to F1

#2 MED line / Cu 0860:

Down, need to verify when restarting 0860 (Justin).

#2 RC/ Clean for Cu 1202 pills:

Down, need to start cleaning the Calciner for the Cu-1202 pills. Mark Goodman has been contacted about getting some cleaning instructions. We will calcine the pills when we get back from shutdown.

Exhaust to F1

#3 MED line / X-253 done:

Remain down until after shut down. Need to confirm next product (D 1702?) and when.

#3 RC / X 253:

Need to fire up calciner but CTO will not engage...may have something to do with newly installed gas valve (work order submitted). Will need to refeed Bag #3 and oversize drums from the X 253 run. Bag 3 to be remade, and the balance into bag 7 (partial) and continue into bag 8 if needed.

Exhaust to CTO (CTO will not light, work order in)

#4 RC / D-1145:

Calciner lit, should be ready to feed after walk-through. Signs changed around in Al Gel for chrome (respirator required).

Exhaust to 4 DC

#5 RC / Cu 3818:

Calciner lit but temps over-shot. Work order to have it looked at and corrected...may need to shut off several burners. Copper Carb unloaded from truck at dock.

Exhaust to 5 DC

#6 RC & Dryer / D 1781 next

Dryer and calciner back together, need MOD and screen information. Light first thing Monday.

Exhaust to Sly Scrubber

West Pfaudler / D-1145

Pfaudler lid applied late afternoon shift Sunday, should be ready to resume batches. Trying to get National Dryer lit late midnight shift.

East Pfaudler/ D 1781 next:

D 1780 base moved from truck dock to 3rd floor. Lid re-installed on pfaudler. Start batches when calciner/dryer ready.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Trying to light end of midnight shift.

PK Blender:

Hold for instructions.

Abbe Blender:

Hold

Tower 3 / Pd 0930:

Empty and on hold, more Pd 0930 after shut down. PSSR to be performed on Tuesday.

Tower 6 / DPT 0101:

Empty and on hold, more DPT after shut down. NOTE: mass spec Ethernet line not working....Kirk will have repaired on Monday. PSSR to be performed on Tuesday.

North Screener /:

Down

South Screener / DPT 0101:

DPT screening done, hold until after shutdown.

#2662 (west) Pill Machine / AI-3915:

Continue running, will need more pill mix.

#2664 (east) Pill Machine / AI-3915:

Continue rebuilding

TK #2 / V 2010:

Down

TK #4 / Cu 2508:

Will light TK #4 after shutdown and resume Cu 2508, however PLCs for building 10 not working. Kirk is aware and will try to correct Monday.

Harrop Kiln / AI 3920:

Could not get kiln started, main burner panel needs to be looked at. Work order submitted.

Building 27 Belt Filter / 5020 next:

Will be starting a run of 5020 right after shutdown. Have Monday day shift operator walk through and get ready to start.

Elevator is not running yet. Repairs made Friday May 8 but elevator got stuck when testing to see if it works.

We will be looking into pumping up the solution from the 1st floor, or into one of the holding tanks if they are working.

Call outs required on 1 through 10.

- 1) West Pfaudler/National Dryer/#4 RC
- 2) East Pfaudler/HC-11 Dryer/Calciner
- 3) #5 Calciner
- 4) #3 MED/#3RC
- 5) Harrop Kiln
- 6) #2 MED/#2 RC
- 7) #1 MED/#1RC
- 8) Horne Tabletting
- 9) #2 Tunnel Kiln
- 10) Reduction Towers
- 11) Reduction Screening